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Bra Buster**



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BUXXXOTICA



There's nothing like a big-titted babe getting fucked. See our best shots starting on Xtra 1.



Latia Lopez lives for cock. This red-hot Latina shows off her skills beginning on page 10 Xtra.

BUXOTICA

PUBLISHED BY



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BUXOTICA #3

BIGGER THAN LIFE!

Get ready. Get set. Your erotic journey into the world of mega-boobs is about to begin.

Hello, big-tit lovers, and welcome to the third annual edition of *Buxotica*, dedicated to the appreciation of beautiful, sexy, erotic, super-busted women. This spectacular collector's volume features brand-new, never-before-seen pictorials of the most popular big-breasted babes in the world, plus some extra-special goodies you won't see anywhere else.

Since *Buxotica* was introduced in 2002, the question we've been asked most frequently is, "What does *Buxotica* mean?" To answer this question, let's page through and preview the magnificent photo spreads in this one-of-a-kind issue.

Buxotica means T-cup newcomer Keisha Evans popping out of a see-through tube top and proudly showing off her record-breaking chest.

Buxotica means Carolina cutie Dawn Stone looking incredibly sexy in her businesswoman's outfit, then stripping down to nothing and proudly spreading her famous shaved cookie for our appreciation.

Buxotica means slim 'n' stacked Harmony Bliss dressed like a nurse straight out of our wet dreams and fulfilling our doctors office fantasies.

Buxotica means the legendary Angelique, the bustiest Latina ever, inviting us into her bedroom as she

unwinds after a tough day.

It means the great SaRenna Lee leaning over the handlebars of a bicycle for one of the best cleavage shots you'll ever see and lending new meaning to the phrase "bicycle rack."

And the amazing Kayla Klevage stretching a sweater as far as it can possibly be stretched.

Buxotica means Minka looking sensational even when she has nothing but a plain background behind her. Because Minka doesn't need props.

And Vanessa Montagne as a German cowgirl, something we never thought existed...but anything is possible in the world of *Buxotica*.

Buxotica means Crystal Gunns, SCORE's 2002 Newcomer of the Year, as an inter-planetary vision.

And huge-hootered girls wearing bikinis stretched to the max.

Take a look below at the famous photo of Minka, Kayla Klevage, Plenty UpTopp, Casey James, SaRenne Lee and Maxi Mounds. That's *Buxotica*, too.

Buxotica is buxom erotica at its finest. It's your big-tit fantasies cum true. It's everything you'd ever want a big-tit mag to be. Enjoy the journey.



The super babes of the video/DVD *Mega-Boob Olympics* put their definition of *Buxotica* on display.



JUST WHEN YOU THOUGHT THE SUPER-SIZED '90S WERE OVER FOREVER...

Along comes Keisha Evans, whose arrival onto the big-boob scene is, so far, the major tit event of the 21st century and the most exciting thing to happen to lovers of mega-mams since Chelsea Charms hit the charts in 2000. But there's an important difference between Keisha and Chelsea: Unlike Chelsea, Keisha—with her mind-boggling T-cup tits—seems intent on enjoying a long modeling career...because she loves showing off her “girls,” as she calls them. Asked if she had any fetishes, Keisha said, “Big boobs! I love big breasts, on other girls and myself. Maybe it’s the uniqueness of breasts this size that are such a draw for me.”







Look at how Keisha is hoisting those babies (opposite page)! And they're not light. We weighed Keisha's tits when she visited The SCORE Group studio, and they weighed 11 pounds each. That's 22 pounds of boob-flesh on one girl! Nearly 17% of Keisha's body weight is tit! And here's more good news. "Having tits of this size has led me to want to go bigger and bigger," she said. "I want to be the biggest, and that is what I plan on doing." Now, you're probably wondering, *What's it like to tote around tits like that every day of your life?* For the answer, turn to page 44 of this issue. But don't turn just yet.





A few things to keep in mind as Keisha's T-cups dangle inches away from your face. First, T-cup titty slings aren't made. There's only one person in the world who would buy them, and you're looking at her. Second, Keisha's bra size is partly the result of her very small ribcage. Although she measures 50 inches around at the peak of her tits, her ribcage measurement (under her breasts) is only 30 inches. That makes her a member of the 20-plus club in two ways: Her breasts are over 20 inches larger than her waist *and* her ribcage. So, right off the bat, gentlemen, you are staring at the definition of *Buxotica*.





RAW DATA

KEISHA EVANS

HEIGHT: 5'8" WEIGHT: 150 lbs.

MEASUREMENTS: 50-29-42

BRA SIZE: 32T

LIVES: Kansas City, Missouri

OCCUPATION: Graphic artist

SCORE APPEARANCE: July '04

FAN CLUB: www.KeishaEvans.com





Angelique

Bikini BUSTERS



Maxi Mounds



NO SWIMSUIT CAN CONTAIN THESE FLOTATION DEVICES!

Summer's here. The long, cold winter is over. It's time for lazy, relaxing days at the beach or pool. It's time to ogle big-titted chicks in their micro-bikinis. But here's the deal, guys. If you're at the shore and see any girls who have tits like these and are wearing swimsuits like these, you've hit the *jack-pot*!

Candy Cantaloupes

A full-page photograph of actress Casey James posing in a vibrant, patterned swimsuit. She is leaning back, smiling, with one hand behind her head and the other resting on her hip. The background is a lush, tropical setting with palm fronds.

Casey James

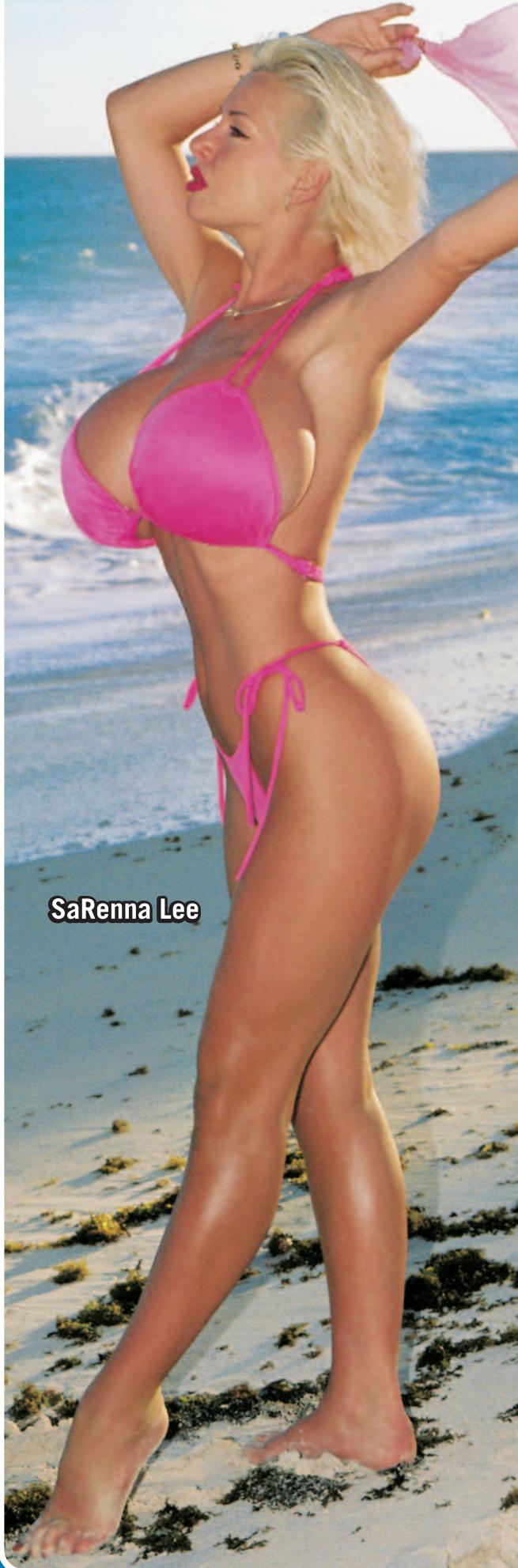
Listen, we know you purchased this magazine to see lots of naked tits, and we're gonna show 'em to you. But we felt that these spectacular swimsuit photos from our big-tit photo archive (by far the biggest in the world) were worth sharing. Check out how the cloth in Casey James' top strains against the weight of her mega-tits. See how Minka's KK-cup tits overwhelm her tiny bra. And isn't SaRenna Lee a vision of elegant, busty loveliness in her pink two-piece?

Minka



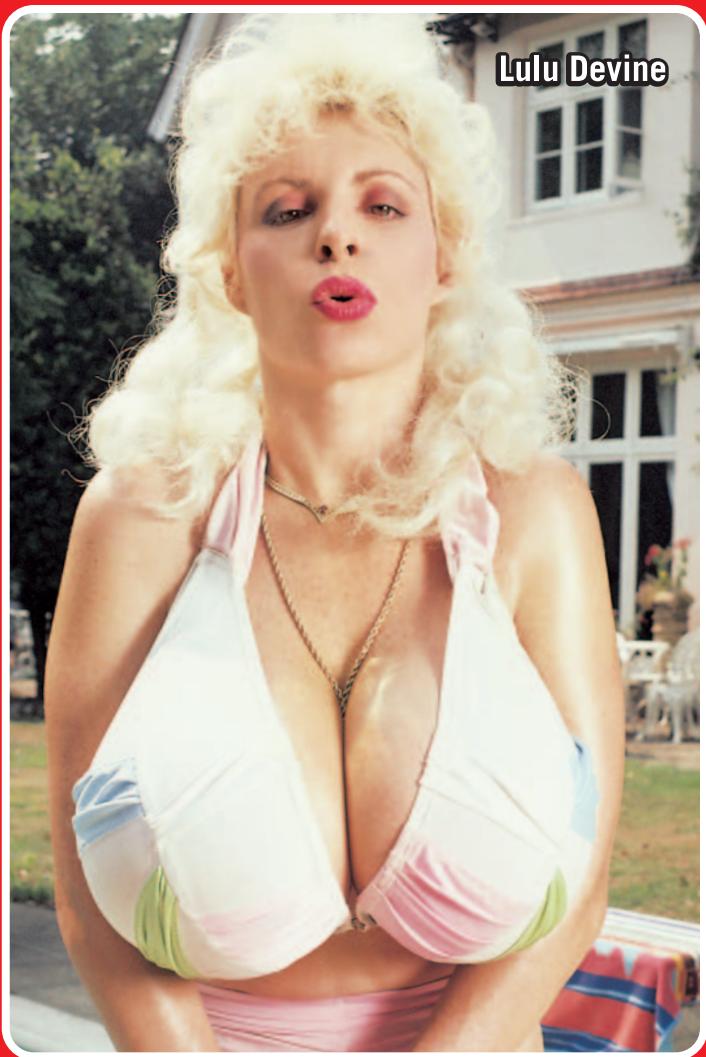
Bikini
BUSTERS

SaRenna Lee





Busty Dusty



Lulu Devine



Topsy Curvey

You're not going to see chicks like these at the beach. Which is why you need to see them here. You need to know that yes, indeed, there is a bikini in the world with enough stretchy Spandex to expand around Busty Dusty's HHH-cup chest. And that Lulu Devine isn't wearing a hammock in the above photo. That's a real bathing suit. And that her sister, Topsy Curvey, is so super-stacked that she makes a one-piece look like bedroom wear. And that the great Tiffany Towers is sporting a suit that was designed for a D-cupper. Now go ahead. Move on to the nudity. But we have a feeling you'll be back to jack.

A full-page photograph of a woman with blonde hair, blue eyes, and a tan, wearing a white and brown leopard-print one-piece swimsuit. She is standing by a swimming pool, with her left hand on her hip and her right hand resting against her back. She is looking directly at the camera with a neutral expression.

Bikini BUSTERS

Tiffany Towers

SCORE BACK ISSUE DEPARTMENT



MAY 2001—Starring SCORE's Y2K newcomer of the year, Julia Miles, plus runners-up Jessica Justice and Ariana! And introducing so many new models, you have to see this issue to believe it!



AUG. 2001—Nurse Linsey Dawn in a blood-pumping pictorial! Plus, Charlotte, the amazing Lacey Legends, Lisa Marie Greener, Kellei G., Nikki Diamond, Nadia and the girls of Nudes-A-Poppin'!



MAY 2002—Full-length pictorials of Newcomer of the Year Sharday, plus runners-up Harmony and Inesse. Plus, Autumn's XXX boy-girl debut, and ultra-hardcore fucking with Sara and Ashley.



JULY 2002—Scorching XXX sex with super SCORE-girls Lisa Lips (you gotta see the centerfold!) and Brandy Dean. Plus, the return of Cindy Cupps, Kelly Madison interview and Melonie hits 50!



NOV. 2002—Some of the most beautiful busty girls ever! Sophia, Rebecca Pauline, Africa, Rocki Roads, Lizzie Mills, newcomer Annie Swanson and an interview with SaRenna. Plus, XXX anal!



JUNE 2003—Never say never. Mistress Rhiannon, the girl who was too far out there for SCORE, gets her month in the sun. Plus, Ines Cudna, Melanie Addison, newcomer Brandy and XXX anal.



JULY 2003—Minka, who has some of the biggest tits we've ever seen, takes on one of the biggest cocks of her life. Maxi Mounds & SaRenna go tit-to-tit. Lizzie Mills, Devon Daniels and more.



AUG. 2003—Our interview with Mary Carey has to be our most unusual ever, and the pics are damn good, too. You'll also get to see bosom buddies Crystal Gunn and Cindy Cupps and anal XXX.



SEPT. 2003—Our annual all naturals issue stars Nicole Peters, Sharday, Kerry Marie, Diane Poppo and newcomer Isabella. Autumn and Annie go tit-to-tit. Anita Agni gets anally nailed!



OCT. 2003—Slim 'n' stacked Vanessa Montagne is back in SCORE, and you've never seen her look better. Plus, Ariana, Sammie Black, Harmony Bliss, newcomers and the hottest XXX section ever.



MAMAZON #71—Naturally stacked beauties in the great outdoors. New pictorials of Sharday, Kerry Marie, Chloe, Via Paxton, Sylvia Panda, Autumn, Sammie, Lorna Morgan, Jessica Turner and more!



BUXOTICA #80—This one's for you, SCORE-men. Nothing but pictorials of your faves, including Crystal Gunn, Minka, SaRenna, Plenty UpTopp, Casey James, Julia Miles, Maxi Mounds, Kayla Kleavage and more!



MARCH 2003—Ines Cudna makes her Voluptuous debut, and she's all oiled up for you. Plus, SCORE favorite Jezabelle, an interview with Chaka T. and XXX with a more Voluptuous Heather Michaels.



APRIL 2003—SCORE-men, here's your chance to catch Nicole Peters' Voluptuous debut. Hurry, because supplies are limited. Also, Denise Davies does XXX for the first time and Zuzanna.



MAY 2003—It's the annual awards issue, with brand-new pictorials of Model of the Year Sharday and Newcomer of the Year Nadine Jansen. Susie Wilden & Anita Agni, too.



JUNE 2003—Check out Brandy's Voluptuous debut. Cherry Brady, a top contender for Newcomer of the Year, gets interviewed and dildoo-ized. Plus, Blondie and Linsey Ward for all you SCORE-men.



AUG. 2003—Nicole Peters bursts out of a purple bra. Autumn-Jade gets fingered by Gyno Man. Desirae shows her tits on the beach. Talya Faust gets naked in a playground. And lots of XXX action.



SEPT. 2003—This one's for SCORE-men! Brandy gets interviewed and uncovered, Ines Cudna returns in a stunning spread, new Jessica Turner and XXX hardcore with a slim 'n' stacked newcomer.



HOLIDAY 2003—Model of the Year, Newcomer of the Year, Plumper of the Year and a shitload of fucking! Loaded with all of the year's best models including virtually every 2003 covergirl.



JAN. '04—If you love Nicole Peters, get this issue! A free, 16-page calendar is a collector's dream cum true. Plus, Diane Poppo, hardcore humping and lots of the best all natural discoveries!

ALL STACKED! ALL NATURAL!



BONUS XXX HARDCORE SPECIALS INSIDE



HOLIDAY 2002—Shaday returns with a full-length layout that'll pop your buttons. Plus, Minka, Exotica, Harmony Bliss and Autumn Jade's XXX encore. **SPADES SUIT OF PLAYING CARDS.**

JAN. 2003—Orsolya takes it up the ass, Cindy Cupps' first girl-girl, **SCORE** Hardcore Awards, Ricki Raxxx's encore, newcomer Melanie and Tawny Peaks. **DIAMONDS SUIT OF PLAYING CARDS.**

FEB. 2003—Loaded with specials! Lisa Lipps talks dirty in an exclusive interview, plus pictorial. Kayla Kleavage at home. Vixen's debut. Asian natural Jade. **CLUBS SUIT OF PLAYING CARDS.**

MARCH 2003—Julia Miles rides cock again in her XXX encore, Lovette gets boned hard and Brittany Love rides the fucking machine. Plus, EE-cup teen Ines, Colt 45 returns, Inesse and lots more. **HEARTS SUIT OF PLAYING CARDS.**

MAY 2003—The best of the best! Shaday, Nadine Jansen, Crystal Gunns, Ricki Raxxx, Linsey Dawn, C.J., Alyssa Alps and Annie Swanson. Plus, Kelly Madison's first XXX and Kayla Kleavage.



NOV. 2003—Cathy Barry, the U.K.'s No. 1 XXX star, makes her **SCORE** debut with a scorching pictorial and interview. Colt 45, Kelly Madison, Lovette, Daizie Kellogg and Linsey, plus lots of XXX!

DEC. 2003—Our all-anal XXX bonus features all newcomers: Kayla Cam, Ava Divine and Josephine. The main mag features Perfect 10 Ines Cudna, natural newcomer Angela and Kayla Kleavage.

HOLIDAY 2003—Our annual double issue, with Model of the Year and Newcomer of the Year contestants, plus Hall of Fame candidates. Loaded with all of the year's best **SCORE**-girls!

JAN. 2004—Starring Ines Cudna with a 32-page calendar. Plus, CA Recall candidate Mary Carey gets nailed in XXX! New Nadine Jansen, Crystal Gunns, Julia Miles and more discoveries!

FEB. 2004—The return of Danni Ashe. A look at her 10 year career, plus NEW photos! Introducing loads of newcomers, including Saholy, Melanie and Czech super-natural Veronika! Plus XXX anal!



MARCH 2004—Sleazy hardcore, including anal with Marketa. Plus Minka, Shaday, Misty Knight and newcomers Bianka, Carmen, Darby and Mercedes in more XXX anal hardcore!

APRIL 2004—Interview with covergirl Cindi Cupps, super-titters Kayla and Maxi, Internet sex queen Rebecca Pauline, plus Kandi Cox and five newcomers. **XXX ANAL** with Hol. '03's Iva!

MAY 2004—Special Awards Issue, starring 2003 Model of the Year Julia Miles and 2003 Newcomer of the Year Nicole Peters. Plus, Big-Boob Hall of Famer Pandora Peaks and more newcomers.

JUNE 2004—Nicole Peters first dildo photos! Plus, an unpublished pictorial of Hall of Famer Tawny Peaks and a new interview and pictures of Colt 45. Three new discoveries and an anal Xtra!

JULY 2004—Nicole Peters first interview and new photos! Hall of Famer Tiffany Towers, Angelique and introducing Keisha Evans and her T-CUP BRA! Seeing is believing! Plus more XXX!

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THE BIG-TIT XXX TOP 10!

Here they are! We've selected the sexiest scenes ever from the SCORE Xtra video series.

BY DAN ROSS

Mega-busted babes in mega-horny hardcore action. Since the beginning in 1999, that's been the trademark of the SCORE Xtra video series. Who can count how many mouths, tits and pussies have been fucked? Who can remember how many asses have been filled? And who can imagine how many millions of gallons of cum have been spilled by viewers as they enjoyed the greatest big-tit hardcore series in the world?

As for that last question, who would *want* to imagine?

There have certainly been some memorable moments in SCORE Xtra's history. Brittany Love, Julia Miles and

Haley Hills all fucked on camera for the first time. Heather Hooters squirted. Kayla Kleevage and Minka played out an erotic super-hero fantasy. And there's been so much more.

Compiling a list of the top scenes from each of the 10 SCORE Xtra videos was no easy feat. Fun, yes, but not easy. Yet, that's what we've tried to do here. These are the best of the best. The most memorable scenes from videos one through 10. The ones that will have you pausing and rewinding and slo-mo-ing over and over again. The ones that will get you hard over and over again.

You can order any of the SCORE

Xtra videos from the ad on pages 78-79 of this issue or at eBoobStore.com. The first five entries in the series are available only on VHS. Numbers six through 10 are available on DVD and VHS (as well as PAL for UK viewers).

SCORE XTRA #1: HALEY HILLS GIVES A LESSON IN FUCKING

The video that started it all features the legendary Heather Hooters frigging herself to a squirting orgasm and Honey Melons in girl-girl action. The only boy-girl scene stars the great Haley Hills, a chick who knows what she's doing in the sack.

The premise of this scene is simple:



HALEY HILLS GAVE US A LESSON IN FUCKING IN SCORE XTRA #1, THE FIRST ENTRY IN THE SERIES.

The blonde goddess gives us a primer on how to have sex. She begins by lubing the guy's cock with oil and then giving him a hand-job until he's extra hard. Then she slides forward and buries his cock between her big, naked tits. All the while, she's talking dirty and making lots of eye contact with the camera. We see here that from the start, cock-hardening camera angles have been a hallmark of the SCORE Xtra series.

Then, Haley announces that she'll demonstrate the art of the blow job. Unfortunately, as she tells us, she won't be able to describe the action.

"My mouth will be occupied," Haley says.

Ms. Hills proceeds to give one of the most luxurious, stimulating blow jobs you'll ever seen. How this guy didn't blow his load within the first minute is beyond me.

When Haley's done sucking, she hops on top of his hard-on for a well-deserved pussy fucking. At that point, though, the lesson seems to have been

plenty of solo action in this video. And then there's Heather Michaels.

The still photo of this massively stacked natural blonde giving a blow job while she looks into the camera is one of the most popular big-tit hardcore photos ever. In this video, you get to see the moving-picture version.

The scene opens with Heather waking up her man by dragging her flesh pillows across his face. Then she crawls under the covers and gives him a wake-up blow job.

Really, guys, isn't that what we dream about? Waking up to a big-titted beauty worshipping our cocks? Isn't that what it's all about?

So, you should know that the fucking that follows takes place all over the room. On the bed. On the floor. One of our favorite scenes is the spoon-fuck because we get a great, unobstructed view of Heather's beautiful naturals. Watch them jiggle! We get great tit-fucking, too.

But you'll stay for the blow job. And you'll cum for the blow job.

BRITTANY LOVE MADE HER XXX DEBUT IN SCORE XTRA #3.



dick between her tits. Brittany sounds and looks so innocent and proper, but when there's a cock in the immediate vicinity, she goes wild.

Brittany loves to handle cock. She loves to suck it. She loves to fuck it with her tits and pussy. After she's finishing stroking and blowing this cock, she climbs aboard it for a wild ride. She gets drilled from all positions, and she ends up getting a sloppy load of man-juice all over her pretty face. She has never looked better.

SCORE XTRA #4: PLENTY UPTOPP GOES FUCK CRAZY

The first all-hardcore SCORE Xtra features Roxy Rider taking on a guy



PLENTY GOT BONED IN #4, THE FIRST ALL-XXX SCORE XTRA.



WE LOVED WATCHING HEATHER'S TITS JIGGLE IN SCORE XTRA #2.

forgotten. What happened? Hey, don't sweat it, guys. Just watch and jack as one of the sexiest big-busted babes ever gives you a rare look at her virtuoso carnal talents.

SCORE XTRA #2: HEATHER MICHAELS' MASTER BLOW JOB

Beautiful Angel Eyes uses a dildo and butt-plug on her cunt and asshole. Candy Connally gives herself a thorough pussy workout. Colt 45 uses a massive dildo on herself. There's

SCORE XTRA #3: BRITTANY LOVE GOES ON A COCK ATTACK

You'll love watching Dawn Stone shaving and bathing. But you'll fall in love watching Brittany Love getting as down and dirty as a girl can get.

"I'm horny," Brittany says as she comes out of the bathroom wearing a robe. Her guy comes at her with his cock hanging out, and Brittany springs into some early-morning action. She gobbles him up like she's starving for cock and then places his

**MINKA (TOP) AND KAYLA KLEEVAGE
SHARED COCK IN SCORE XTRA #5.**



with the biggest balls you've ever seen and champion deep-throater XXXena showing off her skills. But lovers of mega-busters will want it for the performance by Plenty UpTopp, one of the most aggressive suckers and fuckers ever.

There's not much in the way of props here. Plenty's wearing just a necklace, a garter belt, black stockings and black platform pumps. And she jumps right into the action by displaying her fabulous dick-sucking skills. Plenty's enormous breasts pillow against the guy's legs as she devours his meat. She strokes it, sucks it and runs her tongue over and around the head of his cock. She goes after this guy's cock in the way you've always dreamed a girl should. Meanwhile,

she's talking dirty to him. Obviously, Plenty's not a shy girl at all.

An amazing tit-fuck is next, as the lucky guy's cock gets lost between Plenty's massive cleavage. That gets Plenty's pussy ready for the fucking action to come.

"Oh, my, you make me want to fuck!" Plenty says. Which makes this guy no different from the others in her life. Plenty is plenty horny. Her pussy gets stuffed in all positions, and she gets her boobs played with, too. The cum shot ends up on her tits. Right where it belongs.

**SCORE XTRA #5: KAYLA &
MINKA TAKE ON BLUE BALLS**

This video was one of the best-selling in the *SCORE Xtra* series primarily because of Julia Miles' hardcore debut. Not only does the German wunderbabe show off her fucking and sucking skills, but she also takes a cock in her ass. Not bad for a debut.

But the truly memorable scene in this one features mega-busters Kayla Klevage and Minka taking on a masked man named Blue Balls in one of the wackiest XXX scenes ever.

The scene opens with Blue Balls carrying Minka and Kayla into his Fortress of Jackitude and assuring them, "Don't be alarmed, ladies. I need your help in my fight again crime, zombies, monsters and aliens. I want the world's greatest big-boob stars to join my team."

Of course, Minka and Kayla are

more interested in fucking than fighting crime, and they proceed to wear down their super-hero by doing everything they can to drain his balls. Kayla sucks Blue Balls' cock while Minka licks his balls. Then Minka goes down on Blue Balls' dick while Kayla munches on his nut-sack. They spit on his cock and massage his nuts. Minka and Kayla even take some time to mash their mammoth mammarys against each other.

As our video reviewer said in the April '02 issue of *SCORE*, "Guys, you have never seen so much tit-flesh getting fucked at the same time."

The girls get fucked in all positions, and some of our favorite moments are when the girls take turns fucking each other with strap-ons while Blue Balls is using his real cock to fill one pussy at a time.

Of course, there's plenty of tit-fucking, too, and when Blue Balls is ready to blow his wad, he squirts all over these incredible racks.

Truly an amazing scene.

**SCORE XTRA #6: LISA LIPPS
TAKES ON A MONSTER COCK**

This video has some special moments, such as Friday stuffing some lucky guy's cock into her ass and redhead country girl Brandy Dean taking on a big, black dick. But the legendary Lisa Lipps is undoubtedly the headliner, and she fucks up to her star status.

The scene opens with Lisa sitting on her couch wearing a tight, red sweater and a very short mini-skirt. She's getting horny watching a painter paint her walls, so she invites him over to have some fun. Of course, he's amazed by how her rack is expanding that sweater of hers.

Lisa pops her tits out of her red bra, one at a time, and lets the lucky painter suck and lick them. She even joins in the fun by licking her own nipples, too.

Now, two things make this scene great. One is the camera angles from above and below that put you right in the middle of the action. Another is that Lisa's painter friend is obviously a tit-man, and he spends a good, long time worshipping her breasts. He vigorously massages her tits and buries his face in her cleavage while she

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**LISA LIPPS SUCKED ON A BIG ONE
IN SCORE XTRA #6.**



DAWN STONE

SHORT 'N' STACKED SUPERSTAR





Dawn Stone is shy. You probably don't believe that. After all, you're looking at pictures in which she's stark naked. In the photo on the facing page, she's baring her famous bald cookie and asshole for the camera. And on the next page, she's gonna spread her pussy even more. In the video *Ultimate Dawn Stone*, she fucked and sucked for our viewing pleasure, and in *SCORE Xtra #3*, she shaves her private parts for us. But Dawn, the epitome of short 'n' stacked, really is shy. And polite. She's the kind of girl you fall in love with when you meet her. She's the girl you bring home to meet the parents. She's everything you ever wanted.



RAW DATA

DAWN STONE

BIRTHDAY: August 22, 1976

HEIGHT: 4'11" **WEIGHT:** 126 lbs.

MEASUREMENTS: 42-27-36

BRA SIZE: 38E **VIDEOS:** SCORE

Xtra #3 (X-Rated, available on page

78); *Ultimate Dawn Stone* (XXX-

Rated, available at eBoobStore.com)





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Nurse Harmony



**She keeps her patients
in a state of Bliss.**





Please excuse the hokey wordplay, but big-titted nurses always gets us excited, and Harmony Bliss, who finished second in *SCORE*'s 2001 Newcomer of the Year contest, makes us tongue-tied. If Keisha Evans, who opened this issue, is the epitome of mega-stacked and Dawn Stone is the epitome of short 'n' stacked, then Harmony is the epitome of slim 'n' stacked. So just imagine, men. You're at the doctor's office for your annual checkup. You're not looking forward to this at all. But then, as you're waiting for the doctor, his nurse walks in. She's tall, blonde, beautiful...and absolutely stacked to the hilt. Your temperature's rising, and so is your blood pressure. "Hi," she says. "I'm Nurse Harmony. I'm here to get you ready for your physical." Then she starts taking off her clothes, and you can't believe what you're seeing.

We couldn't believe what we were seeing when Harmony, who hadn't inserted a thing into her pretty pussy in her previous *SCORE* pictorials, dildo-ized herself in *Busty Dildo Lovers #4*. You can buy this X-Rated masturbation spectacular, also starring Angelique and Minka, on page 68 of this issue or at eBoobStore.com.







RAW DATA

HARMONY BLISS

BIRTHDAY: January 22, 1974 **HEIGHT:** 5'4" **WEIGHT:** 122 lbs.

MEASUREMENTS: 40-25-36 **BRA SIZE:** 34F **LIVES:** New Jersey

SCORE APPEARANCES: Feb. '04, Oct. '03, Hol. '02, May '02, Dec. '01



Getting Comfy with Angelique



BEDTIME, BOYS! TIME TO CUDDLE UP WITH THE BUSTIEST LATINA EVER!

The truth is that if Angelique was lying next to us, we'd never get out of bed. We'd rest our heads on those G-cup breasts. We'd make a home in her cleavage. And she'd be at home with us. Because as these pics prove, there is nowhere this busty Brazilian feels more comfortable than in her bedroom. "It is where most men want me," she said. "It is where I spend most of my time."





Angelique put a scare into us when she retired in 2001, but she returned in 2002 and graced us with her presence in the masturbation videos *Busty Dildo Lovers #2* and *#4* (#4 is available on page 68; both are available at eBoobStore.com). She is the epitome of busty exotic erotica. "My tits mean everything to me," she said. And to us.



PHOTOGRAPH BY

RAW DATA

ANGELIQUE

BIRTHDAY: March 17, 1970

HEIGHT: 5'4" WEIGHT: 134 lbs.

MEASUREMENTS: 50-28-36

BRA SIZE: 40G LIVES: Germany

SCORE APPEARANCES: July '04,

April '03, Oct. '02, July '00,

Feb. '00, Sept. '99, Dec. '98





What's it like to have huge tits?

It's fun. It's sexy. And sometimes it ain't easy. Five of the bustiest babes in the world tell us about living with their mega-endowments.

INTERVIEW BY DAVE ROSEN

Gigantic tits. We love them. We love to look at them. We love to play with them. When we get the chance, we love to fuck them, too.

But imagine for a moment that you're not the observer. You're the observee. What's it like to carry around a pair of KK-cup appendages every day of your life? To know that when you walk into a room, every eye is going to be on your chest?

What's it like to have the biggest tits in the world?

Here at *Buxotica*, we're the curious type. We needed to know. And we knew just who to ask.

We gathered five of the bustiest babes in the universe for a roundtable discussion. The topic: What's it like to have big tits?

The ladies who participated in this roundtable were certainly more than an eyeful and several handfuls. Maxi Mounds, Minka, Keisha Evans and Melonie Charm are four of the bustiest women in the world,



and Harmony Bliss is no slouch herself with her FF-cups.

Thanks to all of these sexy babes for participating. You can see more of Minka at www.MinkaXXX.com. Maxi Mounds makes her Internet home at www.MaxiMounds.com. Harmony is at www.HarmonyBliss.com. You can find Melonie Charm residing at www.MelonieCharm.com. Keisha is at www.KeishaEvans.com.

And now, read and learn!

BUXTICA: Ladies, thanks for joining us today for this discussion about what it's like to have big tits. You're definitely the experts. Let's start out by discussing the best thing about having big tits.

MAXI MOUNDS: That's easy. I get attention every where I go. I've always loved being the center of attention and showing off. I definitely stop conversations when I walk into a room.

KEISHA EVANS: I really enjoy the attention that a big pair of breasts gets me. I love the reactions wherever I go. People don't know how to react. I take them by surprise.

MELONIE CHARM: I agree about being the center of attention no

Click here to continue



Bicycle Rack

*Let's go for a ride with the
great SaRenna Lee!*





It's hard to believe that 11 years have passed since word spread around the big-boob world about a newcomer who was being billed as "The Marilyn Monroe of the '90s"...but with huge tits. And it's hard to believe that SaRenna Lee lived up to all of the fanfare. Super-slim. Super-stacked. And drop-dead gorgeous. Three years ago, SaRenna participated in the taping of the *Mega-Boob Olympics* video (available at eBoobStore.com), and the other five big-titted babes in attendance—Minka, Casey James, Kayla Kleevage, Maxi Mounds and Plenty UpTopp—were astonished by her classic beauty. SaRenna's popularity has endured, too, in an age during which just about every model is doing hardcore, even though she has never done anything more explicit than some girl-girl and a stunning dildo-ization of her pussy and asshole in *Busty Dildo Lovers #3* (available at eBoobStore.com). She graced the cover of *SCORE*'s 10th anniversary issue, and as these pics prove, she never runs out of ways to exhibit her sex appeal. Like Marilyn's, SaRenna Lee's legend will live on forever.



RAW DATA

SARENNA LEE

BIRTHDAY: February 17, 1973

HEIGHT: 5'2" **WEIGHT:** 125 lbs.

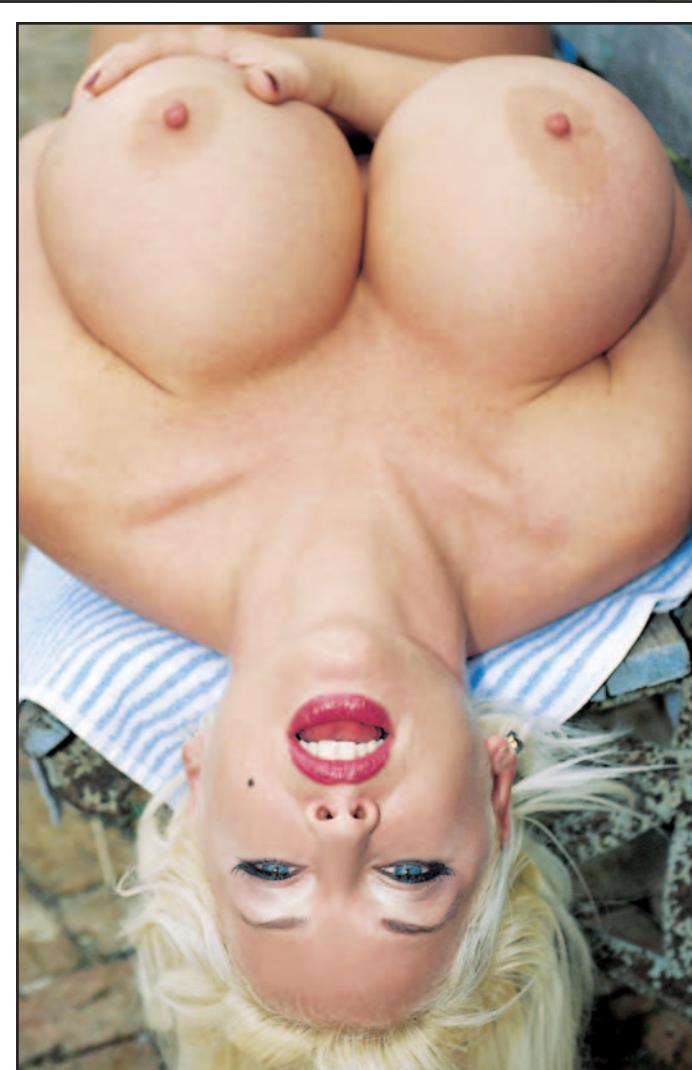
MEASUREMENTS: 42-24-34

BRA SIZE: 34H

RECENT SCORE APPEARANCES:

Feb. '04, June '02, April '02

WEBSITE: www.SaRennasWorld.com







BRA-
BUSTER!
Chelsea Charms

HAVING BIG TITS

Continued from page 44



Minka loves the attention that her huge tits get her.

matter where you go. I love it.

HARMONY BLISS: I have so much fun walking down the street and having all eyes turn to me. Even women check me out. I don't know if they're shocked because they've never seen big boobs before or because they wish their chest was as big as mine.

MINKA: The best part is the attention, especially when I dress sexy or wear a tight top.

BUXOTICA: Well, I guess you're all in agreement on that one. What's the worst thing about having big tits?

KEISHA: People have been pretty nice to me, so overall there haven't been

Harmony Bliss has trouble working out because of her huge breasts.

any major drawbacks. I do occasionally run into walls and doorways when I underestimate my boob girth, but I hardly consider that a bad thing.

MELONIE: There are times when you don't want to be the center of attention. Grocery shopping, paying bills and attending community functions or formal affairs can be stressful if not down right embarrassing, especially when I get some idiot who can't resist the urge to make a rude comment about my tits in front of everyone.

HARMONY: My big tits make it hard for me to work out. I have to wear a sports bra and a sports top to get the support I need when I do the cardio portion of my workout. And forget about jogging!

MINKA: The worst thing is the nasty comments from women. Men will usually stare and say something like "Damn!" or "Are those real?" Women make nasty comments.

MAXI: I can't go on rides at amusement parks because the safety bars won't close over my chest. I can't sleep on my tummy. And there isn't a day I go out and don't get looked at like I'm a freak.

BUXOTICA: Have your big tits ever gotten you into trouble?

KEISHA: Not really. I did cause a little traffic congestion downtown one day when I ran across an intersection and my bra broke. Next thing I knew, one of my girls was flopping wildly underneath my shirt. Traffic definitely slowed down to watch the show.

Keisha Evan's T-cup tit-ans got free one day on a busy street.



Sometimes, Melonie Charm wants to get lost in the crowd.

MAXI: Not exactly trouble, but they cause people to judge me immediately upon sight. Women clerks generally treat me like shit and won't help me as quickly as they would someone else.

MINKA: I can't think of a single time my boobs have gotten me into trouble.

MELONIE: One time, I went grocery shopping in mid-July, and it was very hot out. I was wearing conservative, mid-thigh shorts along with a tank top and a light, button-up blouse that I used as a sort of jacket to try and tone down my appearance. As I was walking through the parking lot, I

Click here to continue

Mega-chested Maxi Mounds can't go on rides at amusement parks.





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HAVING BIG TITS

Continued from page 51

heard a car pulling up slowly beside me. I turned to see if maybe I was blocking someone from entering a parking space, and I noticed this black sports car beside me. There was a man in the car, and as soon as I turned and looked at him, he asked me if I was available for a date. I told him no and kept walking. Unfortunately, this jerk wouldn't take no for an answer and kept cruising beside me, asking me for my phone number. I just kept walking straight ahead towards the entrance of the grocery store. Finally, the guy cruised ahead of me and blocked the entrance with his car and told me he wasn't going to let me enter the store until I gave him my phone number. Fortunately, an attendant who had been watching from the entrance stepped out. He told the guy in the car that if he did not leave the premises immediately, he would be dealing with the police. I was so grateful to this man for saving me from that jerk that I almost asked him for a date!

HARMONY: A while back, I had trouble with airport security when I walked through the metal detector. It kept going off even after I removed my shoes and all my jewelry. Then I had to stand on the side while they waved the wand up and down my body. It was very embarrassing, having my arms outstretched and calling attention to myself like that. Then the security person asked me if I was wearing an underwire bra. I told her that I was, and she said that was why the metal detector had gone off.

BUXOTICA: Have your big tits ever gotten you out of trouble?

MINKA: Yes. I was stopped by a policeman once for speeding, and he noticed my big boobs. He asked me if I was a model. I told him yes. I happened to have a SCORE magazine with me in the car, and I gave him a copy and autographed a photo of me inside. He let me go.

MAXI: I've gotten out of a few traffic tickets, too. And customer service guys are always willing to help me immediately.

KEISHA: I'm not 100% sure they've ever gotten me out of trouble. I will

[Click here to continue](#)

KAYLA KLEEVAGE

Sweater Shredder

MERE CLOTHING
CAN'T CONTAIN HER. SHE
STANDS OUT IN ANY CROWD.

It's ridiculous, isn't it? To even think that an ordinary cotton sweater purchased at an ordinary store can contain H-cup tits? "I keep saying I'm going to go to the seamstress and start having somebody make me stuff, but I never get around to it," Las Vegas bra-buster/dancer Kayla Kleevage said in the August '02 SCORE. "I make myself comfortable in T-shirts and jeans. I don't have a whole lot of normal clothes. I have my slutty stuff, my costumes, which of course get made to fit, and just easy stuff, stretchy stuff. I know guys hate winter, but I like it because I can wear nice, baggy sweaters and just kick back. That helps a little bit, but what're you gonna do? I still can't hide 'em!"





"When I go to the supermarket, I dress down," Kayla said. "I put on my glasses I use to drive, and I go in. I once had this little old man following me around the store giving me his phone number. It's funny. When I get all dressed up, I don't know if guys get intimidated, but they won't say anything. They'll look, but they won't say anything. When I go out all casual with my hair up in a bun and my glasses on, they go nuts. They just keep coming up to me and hitting on me." Hmmm...must be the tits.





"If I'm in a hurry and I don't feel like struggling with a bra, I'll throw on a T-shirt," Kayla said. "If it rains, I'm putting on a show. My nipples are popping out all over the place and people are looking. Guys don't mind getting caught in a rainstorm when I'm out there in a wet T-shirt. And one time, I caused an accident in London. Two mopeds ran into each other. I thought, *Must be the boobs again.*" With Kayla, it always is.









RAW DATA

KAYLA KLEEVAGE

HEIGHT: 5'7" **WEIGHT:** 128 lbs. **MEASUREMENTS:** 50-26-36 **BRA SIZE:** 40H **VIDEOS:** SCORE Xtra #5 & #8 (both XXX-Rated, available on page 78) **RECENT SCORE APPEARANCES:** April '04, Dec. '03, May '03, Feb. '03, Oct. '03

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MINKA, COLT 45 & ANGELIQUE LEAD A CAST OF PUSSY PLUGGERS IN...

The image shows the front cover of the DVD "Busty Dildo Lovers #4". The title is prominently displayed in large, bold, red and yellow letters. Below it, a woman with large breasts is shown in a pink top. To the left, another woman is shown from behind, and to the right, a woman is shown from the side. A "WARNING! HUGE TITS!" label is visible. A "NEW ON DVD & VIDEO" sticker is in the top right corner. Below the main cover, there are four smaller images of women in various stages of undress, including a woman in a white top, a woman in a pink bra, a woman in a red bra, and a woman in a white top again.

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HAVING BIG TITS

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say that most people have been a lot nicer and more lenient since my breasts got larger, though.

MELONIE: One time a police officer pulled me over for running a red light. I told the policeman that the light was yellow when I entered the intersection and had just turned red when I was in the middle of the intersection. As the policeman and I were debating whether or not I had run the traffic light, I noticed that he wasn't talking to me, but rather to my tits! He finally sighed, stared deep into my cleavage, informed my tits to drive more carefully and left. I still to this day have not received any traffic tickets!

HARMONY: A similar thing happened to me. A cop pulled me over for going through a yellow light. I handed over my license and registration, and that's when I saw him look down at my chest. Instead of writing me a ticket, he told me to be more careful next time when approaching a yellow light. He was eyeing my boobs in the hot pink tank top I was wearing.

BUXOTICA: Okay, so no traffic tickets if you have big tits. What's the funniest thing that's ever happened to you because of your tits?

MAXI: I was shopping at the grocery store in the produce department. I looked up and saw a guy squeezing melons while looking at me. When he saw me looking, he got flustered and knocked over all the melons. They were rolling everywhere. At least I thought it was funny.

KEISHA: My breasts are a constant source of amusement. I'm constantly knocking things off counters and losing objects which are in plain view to everyone else. If I turn around too fast in the shower, I'm sure to send the shampoo bottle to the floor. And I don't know how many times I've lost a pencil or a book, only to stand up and discover it was in my lap the whole time and I just couldn't see it past my massive mams. I also once overslept because my portable alarm clock ended up underneath one of my tits and it muffled the sound.

MELONIE: I went to a local crafts fair last summer. The weather was very hot and humid, and the place was crowded. I was wearing a tank top



Keisha Evana has an impossible time finding bras that fit.

with a little shirt, but I was still showing quite a bit of cleavage. About halfway through the day, my friends and I were hungry and decided to stop and get some fried onion rings. As we were eating, I noticed that people seemed to be staring right at me and smirking. It wasn't until my sister said, "Are you saving that for later?" and pointed at my cleavage that I noticed anything was wrong. I looked down and saw that my cleavage was full of breading from onion rings! Boy, was my face red!

HARMONY: One recent funny incident was at a rock concert. I have so much fun with my new digital camera that I bring it everywhere with me. I pushed my way closer to the stage to get some shots. I noticed out of the corner of my eye that all these guys had stopped watching the band and had their eyes on me. Or on my boobs, that is.

MINKA: One time, Tawny Peaks and I were walking down Kalakaua Street in Honolulu in our bikinis. One guy riding a bicycle stared at us so hard that he crashed into the back of a stopped bus.

BUXOTICA: How do people who've never met you generally react when they see you?

MAXI: When women see me, they're either curious or furious. The curious ones want to know everything. How many surgeries, can I touch them, how much did it cost, stuff like that. The furious ones say rude things like I should be ashamed of myself and

that's gross or they just laugh at me. Women in groups tend to walk past me and usually huddle up in conversation or burst out laughing like I won't hear them. As for men, it's almost always the same reaction. "Holy shit! Look at the size of those!" And their eyes usually bug out of their heads and their mouths go wide open in disbelief.

MINKA: They stare for a few seconds. What I remember the most was when I was with World Championship Wrestling. Scott Hall and Kevin Nash would bring me out, and 18,000 or more people would start screaming. The feeling of 18,000 people screaming is something else. What a high!

KEISHA: Let's just say people really have to struggle to make eye contact. Men tend to lose track of what they were saying to me. I remember a job interview I went to a while back. The poor guy kept losing his place and stopping in mid-sentence, all the while trying desperately not to obviously gawk at my tits. I lost track of how many times he repeated himself.

MELONIE: It's always the same: big eyes and open mouths.

HARMONY: Initially they're surprised that I'm so friendly and approachable. Maybe men are afraid to approach good-looking women with big boobs so they never really get to see how nice and open we can be.

BUXOTICA: Do people automatically think you're less intelligent or a bimbo because of your breasts?



Minka buys her bras direct from mail-order catalogs.

KEISHA: People are likely to presume I'm an airhead or a bimbo until they actually take the time to talk to me. Seriously, how many movies or talk shows have you seen where a girl with really big tits isn't portrayed in that light? I have a B.A. and graduated Valedictorian of my class, and I think that shocks a lot of people.

MELONIE: I've yet to have an instance where someone has blatantly treated me like a bimbo to my face because I have big tits. Hopefully, the theory about big boobs being synonymous with a low IQ is dispelled when I start talking. At least I hope that's the case.

MINKA: They probably think I'm a bimbo, but I really don't care. I'm not.

MAXI: People always think I'm a bimbo when they meet me. Auto mechanics in particular. They automatically think I'm a dumb-ass when I tell them what's wrong with my car. I always have the last laugh, though, because I'm always right. They don't realize my father was a mechanic and I grew up around cars.

HARMONY: I think dancers and models are stereotyped as being stupid. But when I really get into a conversation with someone, they always comment on how smart and intelligent I am. It's almost as if they assume that because I have big boobs and I'm an adult entertainer, I can't have a brain.

BUXOTICA: How hard is it for you to find bras and clothes that fit?

MINKA: Bras are easy. I get them from the Sears Women's View mail-order catalog. They have all sizes up to



Melonie Charm usually wears size XXL athletic bras.



56MM. I do have some custom-made ones from Omar The Tent Maker. Tops are hard to find so I get spandex tops.

KEISHA: It's nearly impossible for me to find bras that fit. The last bra I had altered was originally a 48J. They had to cut the band down to about 27 inches so it would fit me around and then alter the cups and straps so they would be in the right positions. As you can imagine, I can't just go to the store and pick a bra off the rack. Tops are easier. I buy large sizes and hope they will stretch over my tits. If the shirt isn't long enough, then watch out! I end up falling out of the bottom. Jeans and skirts I just buy right off the rack while dresses and some tops end up needing to be altered so that I don't look like I'm wearing a muumuu.

MELONIE: I have no problems finding clothes that fit. I shop at all the normal shops. For formal wear I get a skirt (size four) and a top (size XL) and I have an XL blazer. Casual wear consists of size-four jeans or shorts with XL T-shirts and tops. I wear XXL-sized athletic bras which stretch beautifully, are comfortable to wear and are a fraction of the cost of custom bras that can run \$100 or more a piece.

MAXI: I found a company that I can get my bras from. I make my show bras. I know how to sew. As for regular clothes I shop like everyone else. I just have to buy shirts that are XXL.

HARMONY: Bras are the hardest to find. I order online from two UK companies, Bravissimo and Figleaves, which have a wide variety of large cup-size bras. I also buy bras at Frederick's of Hollywood since they carry F-cups. Any tops I buy, even blouses, have to have some stretch to them. Not only do they accommodate my large size, they also feel more comfortable than other materials. The more form-fitting the top, the bigger and rounder my boobs look.

BUXOTICA: Do you always dress to show off your chest?

KEISHA: I don't always dress to show off my chest, although I can't really seem to help it. Some days, when I just feel like lounging around the house or hanging out with friends, I wear sweats and a big, floppy top. Extra-big men's sizes. Then there are days when I want extra attention and I wear the tightest shirts I can squeeze into.

MAXI: I usually dress down when I'm

going out in public so as not to cause a riot. But when I'm going to a club, I always dress to show off. Going to the beach is another matter. I just can't hide them.

MELONIE: I don't try to show off my breasts unless I am in a club or I am doing a photo shoot. I live in a very conservative area of New York.

HARMONY: I like to have a quiet private life and not have people staring at me when I shop. When I show off my big boobs, I like to have the whole package to show off, which means doing my makeup and my hair and putting on a hot outfit.

MINKA: I dress down a lot. When I go dancing at a night club, I show off. When I go shopping, I dress down.

BUXOTICA: Okay, one more question. Have you found men treat you differently in bed because of your big tits?

MAXI: My tits are all they focus on. Sometime I wonder if they know I have a clit. Most guys are extremely interested in sticking their dicks between my tits. But that's okay because I love giving head. I understand the fascination, but I like a good fucking, too.

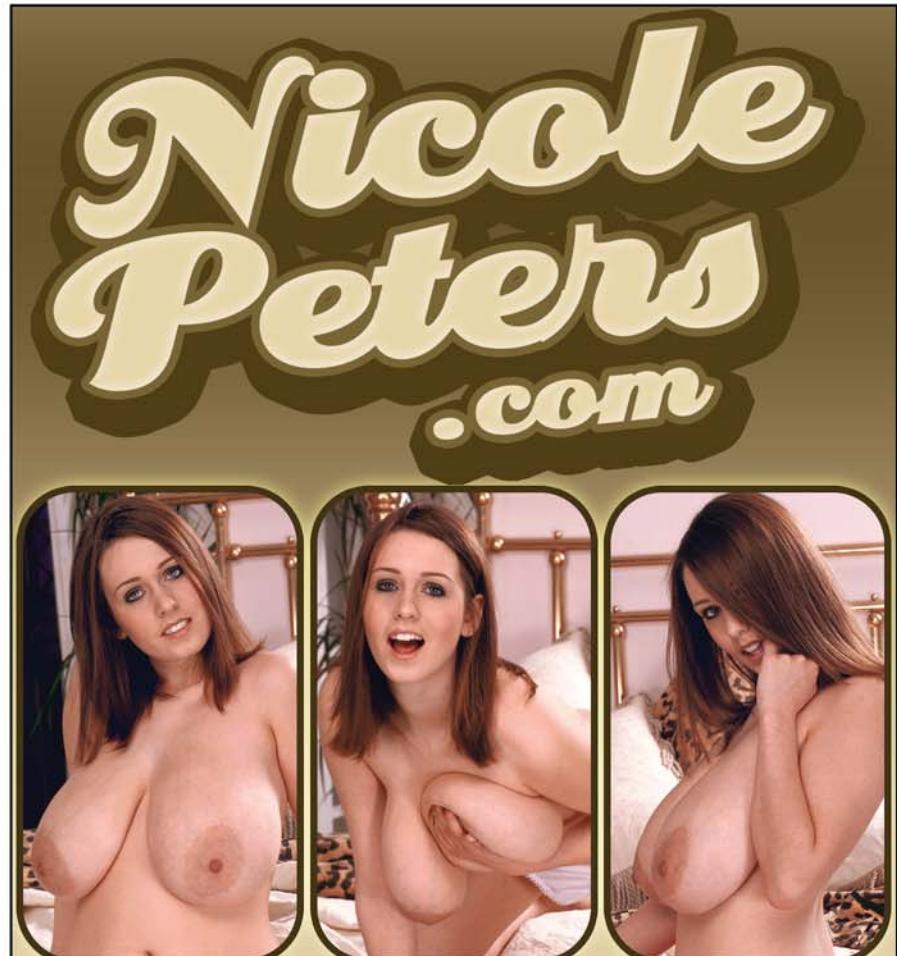
KEISHA: My tits are attention hogs, but I enjoy it. I've always loved having my boobs licked, sucked, bitten and ridden, and if anything, they're now more sensitive and responsive than they were before. Anyone I'm with is going to be a big-tit lover. As long as we both play with them, I'm happy.

MINKA: My boobs are my attraction and that's what men like. Most men want to cum between my boobs.

MELONIE: The guys I attract would have tit fetishes. They all concentrate on my tits because that's what attracts them to me in the first place.

HARMONY: The men I've been with tend to focus more on my tits. I have a lot of sensation in my breasts, so it's pleasurable to have my nipples fondled and sucked on. Even a massage of my boobs with some cocoa butter is a turn on. I know most men really like to stick their cocks between my boobs and get off that way. I like giving them that pleasure and seeing a cock in front of my face. When they cum on my tits, I rub it in. I've heard the protein is a good moisturizer.

BUXOTICA: Well, ladies, thanks for your time. This certainly has been an educational experience. □



This Brit Bomb is Licensed to Thrill!



A close-up photograph of a woman with long, wavy brown hair. She is wearing a black velvet harness with thin gold-colored metal studs. The harness has a central vertical strap with two rows of four studs each, and thin straps that crisscross over her bust and attach to her waist. She is looking directly at the camera with a neutral expression. Her skin tone is light, and she has dark red lips.

Just Minka

**The world's
bustiest Asian
doesn't need
fancy props
to look great!**



Looking back, we've seen Minka just about everywhere and in just about every conceivable situation. We've seen her indoors, even in her private home in Las Vegas, Nevada. We've seen her outdoors on the 2000 Boob Cruise and in the *Mega-Boob Olympics* video (available at eBoobStore.com). We've seen her and Kayla Kleevage taking on a masked man in *SCORE Xtra #5*, and we've seen her taking a hard cock in her ass in *SCORE Xtra #9*. And we were fascinated by how she handled a gigantic dildo in *Busty Dildo Lovers #4* (available on page 68). But here she is, by herself, posing in front of a white wall in a sterile studio. No fuck-buddy. No ocean. No special props. And it doesn't matter. Minka is still a big-tit dream.



Looking at these photos, we have to wonder again how Minka managed to get around the court when she was a tennis star in her native Korea (she won the Gold Medal in tennis in the 1993 Asian Olympics). Of course, Minka has undergone some serious chest expansion since then, but she has always had big tits. And get this: She still plays tennis! What must those tits look like in a skimpy outfit when she's running around the court? Men, just imagine.





RAW DATA

MINKA

HEIGHT: 5'8" **WEIGHT:** 131 lbs. **MEASUREMENTS:** 56-26-35 **BRA SIZE:** 38K **LIVES:** Las Vegas, Nevada

RECENT SCORE APPEARANCES: March '04, July '03, Holiday '02, Oct. '02, June '02 **VIDEOS:** SCORE Xtra #9 and SCORE Xtra #5 (both XXX-Rated and available on page 78 of this issue) **FAN CLUB:** www.MinkaXXX.com



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SCORE XTRA #7



Autumn-Jade sucks and fucks like a seasoned pro in her hardcore encore. Watch as she undergoes an in-depth gyno exam in which every orifice of her body is checked. Plus, Cassandra gets her butt-hole plowed big-time, mature and sexy Kandi Cox rides some major dick, stacked Nikki Diamond makes an impressive boy-girl hardcore debut and Victoria (left) gives an in-depth lesson in sucking cock. **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$29.95 PLUS S&H**

RATED
XXX



SCORE XTRA #10

Brittany O'Neil fucks on a blackjack table. Sara Jay (left) takes a cock in all of her holes. Saholy is an exotic chick who gets shaved while she fucks. She loves it in the ass! Lori Pleasures is a busty sex-droid programmed to give pleasure at the touch of a button. Holly Halston is a tiny but busty sexpot who gets plugged in the ass by a dude who packs a giant cock. Harmony Sweet gets fucked on camera for the first time. **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

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SCORE XTRA #6

Superstar Lisa Lipps heads a horny cast in nasty XXX. Once you get a load off on Lisa, you'll know why she's one of the raunchiest big-titty porno stars in the world. Plus, newcomer Brandy Dean (left) takes a big, black cock for her hardcore debut, and Friday, Shay Sights and Mia Miluv get their first-ever SCORE porplings in non-stop fuck-n-suck action that's now value priced. **XXX-RATED, 120 MIN., ON VHS OR DVD FOR ONLY \$29.95 PLUS S&H**

RATED
XXX



SCORE XTRA #9

Busty SCORE-girls getting nailed in the ass! You betcha! Nikki Diamond for starters! She takes a fat cock in many positions! And then there's cute, petite-n-stacked Kiki Daire taking the eight-inch anal probe and screaming in orgasm, "My ass just came all over your cock!" Plus, super-stacked Minka, dirty talker and fucker Debbie Leigh (left), Kayla Cam and Latia Lopez in a screaming, anal xxxlosion! **XXX-RATED, 147 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

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SCORE XTRA #5

Six SCORE bra destroyers get fucked senseless in five fast and furious XXX tales of raunchy, sleazy sex. This is the one in which the great Julia Miles makes her hardcore debut...and takes a hard one right up her ass! Plus, Kayla Kleevage and Minka (left) take on Blue Balls in a legendary scene. Also features Ashley Evans, Haley Hills and Misty Knights in nasty dick-to-tit, dick-to-mouth and dick-to-pussy action. **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$29.95 PLUS S&H**

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2 HRS



SCORE XTRA #8

When we first saw Kelly Madison (left), we knew she was hot. But we had no idea that her XXX boy-girl debut would be this hot! Man, you have to see how this girl gets into sucking cock! Kayla Kleevage likes nothing more than hard cock up her tight ass. And how about Alexis Amore, who's so little but has the capacity to swallow and fuck monster dicks. Plus Lisa Ann, Hannah Callow and Madison doing the dirty deeds. **XXX-RATED, 120 MIN., CHOOSE DVD OR VHS FOR ONLY \$39.95 PLUS S&H**

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SCORE XTRA #4

The first all-hardcore boy-girl edition of SCORE Xtra is packed with raunchy fuck 'n' suck action. The emphasis is on BIG. As in Roxy Rider, a mature, horny redhead, takes on the biggest pair of balls you've ever seen. As in exotic XXXena deep-throats a huge cock and fucks like a champion. As in mega-busted Plenty UpTopp (left) wraps her big tits around a mega-cock...and talks dirty while she's fucking and sucking. Pure filth. **XXX-RATED, 90MIN., AVAILABLE ONLY ON TAPE FOR \$19.95 PLUS S&H**

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SCORE XTRA #3



The XXX in this Xtra comes from Georgia beauty Brittany Love, who makes her hardcore boy-girl debut in a big way. You'll get a look at every inch of Brittany as she takes every inch of cock in her pussy and mouth. Plus, you'll see her first video interview. This one also features fan-favorite Dawn Stone (left) bathing and shaving. Yeah, you'll see Dawn lathering up her famous cookie and getting it clean and shiny. **XXX-RATED, 92 MIN., AVAILABLE ON TAPE ONLY FOR \$19.95 PLUS S&H**

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SCORE XTRA #2



Heather Michaels is a natural buster whose cock-sucking abilities are supernatural. How did this chick ever not become a porn star? This is XXX at its finest as Heather rides the baloney pony to kingdom cum. This video also features rare footage of Colt 45 (left) getting happy with a dildo, Angel Eyes going down the Hershey Highway with her favorite butt plug and kinky Candy Connnelly doing a rubber cock. **XXX-RATED, 102 MIN., AVAILABLE ON TAPE ONLY FOR \$19.95 PLUS S&H**

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SCORE XTRA #1



Heather Hooters (left) starts us off with an awesome masturbation operation of her beautiful, supple body. She frigs her cunt to a wet climax, squirting gal juice out of her snatch all over the place. Honey Melons does a hot Lezzie lick party with her bitch. Haley Hills demonstrates how she gurgles a man's shaft and balls, shows how you should fuck her large tits and takes the hard man-sausage deep inside her pussy. **XXX-RATED, 102 MIN., AVAILABLE ON TAPE ONLY FOR \$19.95 PLUS S&H**

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SCORE XTRA

Continued from page 24

primes her pussy with a finger.

But that's not enough to make Lisa ready for pussy action. She wants to suck cock. She needs to suck cock. She's one of the world's greatest cock suckers, and she wants to show off.

But wait! This guy is hung like a horse! He's huge! Can Lisa get his cock all the way down her throat?

Yes! Sure, she has to make all kinds of messy, slurping noises and create saliva strings to do it, but once again Lisa proves she can deep-throat any cock in the world. While she's at it, she places his cock between her tits for a tit-fuck. Then she sucks some more!

Gentlemen, start your engines, because the action is just heating up. Fucking time is here, and Lisa's cunt takes a pounding in multiple positions. We're treated to a wide-angle view of Lisa's tits while she's getting fucked in the missionary position. Then we see Lisa's tits avalanching onto her face while she lays upside down off the couch and gets fucked.

Seeing is believing. Lisa Lipps is one of the greatest fuckers ever.



VICTORIA AMAZED US WITH HER TALENTS IN SCORE XTRA #7.

SCORE XTRA #7: VICTORIA MELENDEZ GOES DEEP

This one has plenty to recommend it. Slovenian cum-lover Cassandra opens her ass for cock...once again! Autumn-Jade, in her hardcore encore, gets boned by a horny doctor. Kandi Cox and Nikki Diamond show just

how horny two blonde busters can possibly get.

But it's little-known Brit babe Victoria Melendez who steals the show with what our video reviewer called "without a doubt, the hottest scene in the SCORE Xtra video series." Here are some of the ways Victoria makes this scene memorable:

1. The way she sucks on her natural floppers while stuffing her pussy with a plastic fuck-toy.

2. The way she expertly pulls her G-string aside, then fingers her asshole, licks off her fingers, fingers her asshole again, licks off her fingers again and plunges a huge dildo deep inside her pretty ass.

3. The way she previews what's to come by nearly deep-throating a thick, 12-inch dildo.

4. The way she swallows a big, real cock, swallowing it all the way down to the nuts and drooling all over it.

5. The way she plugs her butt with a dildo while she gets pronged in the pussy doggy-style.

6. The way she sucks her own tits while getting fucked.

7. The way her pussy and ass get piledriven in all positions.

An advertisement for Tawny-Peaks.com. The background is blue. At the top, the website address "TAWNY-PEAKS.com" is written in large white letters. On the left, there's a photo of a woman in a black and white floral dress. In the center, there's a larger photo of a woman in lingerie with a yellow starburst graphic containing the word "NEW!". On the right, there's a photo of a woman in black lingerie. At the bottom, the text "A MEGA-BOOBED LEGEND" is in white, and "CLICK HERE!" is in yellow.

8. The way she finishes off the fuck session by deep-throating the cock once again...after it just came out of her ass.

9. The way she rubs his sticky load into her face, as if she's enjoying a rich dessert of *creme brulee*.

10. The way you'll shoot your load a few dozen times by the time you get all the way through this scene...if you ever make it all the way through.

SCORE XTRA #8: KAYLA KLEEVAGE'S ASS STUFFED

This video features an outstanding hardcore debut by mature natural Kelly Madison, but for pure mega-buster fucking action, we have to go with Kayla Kleevage's scene, which concludes the vid in style. If, of course, watching a big-breasted

KAYLA'S TITS DOMINATED A DICK IN SCORE XTRA #8.



blonde getting her ass stuffed by cock is your idea of style.

"You've got such a nice cock," Kayla says as she opens the scene. Then she chows down on the guy's dick and says, "I'll bet you can't wait to fuck my big, fat tits."

First, though, Kayla goes back to sucking. We get great point-of-view shots of Kayla sucking down schwartz, and we also get to see how her cheeks bulge when she has a big one in her mouth. Our reviewer called this "one of the longest, loudest, wettest cock-sucking scenes ever seen, and it's supplemented by our front-row view of Kayla's II-cup mams."

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The advertisement for Scoreland.com features several images of Kayla Kleevage in various poses. At the top, she is shown from the waist up, wearing a pearl necklace and bracelet, looking over her shoulder. Below that, she is lying on her stomach, looking back over her shoulder with her mouth open. Another image shows her from behind, with her hands on her hips. A fourth image shows her from the side, looking over her shoulder. The bottom image is a close-up of her face, looking directly at the camera with her mouth open. The text is overlaid on these images in a bold, attention-grabbing font.

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Next, Kayla gets her tits fucked, and we get to watch the action from the you-da-man point-of-view. This guy has a big dick, and yet it practically gets lost between Kayla's mountains. As tit-fucking goes, this is one of the best scenes ever in the Xtra series.

When Kayla gets fucked, she gets fucked hard, in all positions, and she gives as well as she gets.

"Hmmm, my pussy's getting a real workout," she squeals. "Yee-haw!" As Kayla takes it from behind, her tits are practically swaying in your face.

"Keep fucking me," she demands. "You're making me sweat."

But the best is yet to come. Our hero takes his big cock and stuffs it all the way into her ass. Kayla's filled to the brim, and she loves it. After her asshole has been properly reamed, she sucks the guy off until he cums all over her tits.

Another amazing Kayla scene.

SCORE XTRA #9: KIKI DAIRE IS A HORNY, HAPPY HOOKER

Sometimes we ask ourselves, "Who are the sick, dirty, perverted assholes who come up with this shit?" And then we remember: They're us.

So, yeah, in SCORE Xtra #9, Debbie Leigh smiles while she fucks. And Nikki Diamond gets slammed in her ass. And Minka proves, once again, that her tiny pussy and tight ass can accommodate quite a big tool. But



**IN SCORE XTRA #9, THIS IS KIKI
DAIRE'S IDEA OF A CHEAP DATE.**

Kiki Daire, a 5'1" E-cupper, gives us the scene to remember. It's filthy.

"Most of the guys I have sleep with are normal-sized," she told us after this scene was taped. "Five, six inches. That's perfect for me. But this guy SCORE hooked me up with, he was so hard and so much bigger than I'm used to. When he fucked my ass, it felt like he was breaking me in half."

Did she say ass? Yeah, she said ass.

When the scene opens, we're in an SUV approaching Kiki, who's standing in a parking lot wearing a tight mini-skirt and a tiny top that shows her bulging chest. The SUV stops, and Kiki leans into the open window.

"Twenty bucks for a blow job?" she asks the guy in the car.

Ah, so Kiki's a woman of the night! A sex therapist. A hooker. A whore. She climbs in and sucks on her latest customer's cock. She's a pro, and she knows how to suck every cent out of a guy's pocket. She knows how to make him want more and spend more. And he does want more, so they agree on a price and go back to his place.

Back at his pad, Kiki strips and gives her john a spectacular blow job. As our reviewer said, "Kiki is very vocal and likes to urge men to do their filthy deeds with dirty talk."

Listen, there's plenty of great sex in this video. Every time the guy wants more than he had previously paid for, he slaps another few bucks on Kiki and does whatever he wants to do. He even pays extra to fuck Kiki's tight whore anus. And he shoots his load all over her tits.

But what makes this scene special is the scenario. Whore and john. As sleazy a situation as you can get. This scene is a mind-fuck. If you're into the psychological aspects of sex, it's just for you.

SCORE XTRA #10: LORI IS AN ASS-FUCKED ROBOT

Lots of great stuff in this one. Holly Halston's a tiny chick who gets boned in her tiny ass. Saholy's an exotic beauty who gets her ass fucked while her pussy is being shaved. Busty Brittany O'Neill gets her huge tits and blonde pussy hammered.

But we're partial to the scene featuring Lori Pleasures, a DD-cup housewife who gets off on dressing

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Busty Cowgirl

SADDLE UP, BOYS, WITH VANESSA MONTAGNE!

Didn't know they had cowgirls in Germany or France, did ya? Well, they don't, but that didn't stop us from dressing up busty blonde Vanessa Montagne—who was born in Germany and now lives in Southern France—in a cowgirl's outfit right out of our Wild West fantasies. She looks pretty hot, doesn't she? Like, if Roy Rogers ever ran into a cowgirl like Vanessa, he would've dumped Dale Evans in a second. "I had fun dressing up like this," said Vanessa, who reminds us a little of Harmony Bliss in that both are blonde, slim and stacked. "Of course, I don't think any cowgirls in the old West dressed up like this. If they had, nobody would've gotten anything done." By the way, the Wild West theme is appropriate because Vanessa was discovered by Minka in the wildest place in the West: Las Vegas.







About that Vanessa-Minka connection. Back in 1998, Vanessa went to Las Vegas on vacation and spent most of her time looking for Minka. She hung out at Minka's fan-club address for a day and was lucky enough to run into Minka. The two mega-busters talked and went to lunch—we would've loved to have been in the restaurant that day—and Minka had her manager take some photos of Vanessa and send them to *SCORE*.





"I love big boobs," Vanessa said. "That's why I have 'em. I've had people come up to me and ask me why I don't get a breast reduction, and I tell them that I love having 'em and showing 'em off, and they're the best thing that's ever happened to me. My breasts are an important part of my regular life and my sex life. I love the way they look in clothes, and when I'm with a man in bed, I make sure he pays attention to them." In other words, men, if you're a big-tit loving cowboy, Vanessa is just the cowgirl for you.



RAW DATA

VANESSA MONTAGNE

HEIGHT: 5'7" **WEIGHT:** 118 lbs.

MEASUREMENTS: 44-24-36 **BRA SIZE:** 34GG

LIVES: Nice, France **WEBSITE:** vanessamontagne.com

SCORE APPEARANCES: April '04, Oct. '03, March '99



Denise Derringer



Harmony



Crystal Gunns



Lizzie Mills



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Cindy Cupps



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SCORE XTRA

Continued from page 83

sexy in public and fucking unsuspecting guys. That's the real-life Lori Pleasures. In this scene, we get the fantasy Lori...who, come to think of it, is exactly the same as the real-life Lori. Ain't that a trick!

In this scene, a mad scientist is fed up with real broads, so he decides to invent his own fembot that he can pop in the asshole at his leisure. After intensive research, he completes Lori Pleasures, a busty sex-droid programmed to give pleasure at the touch of a button. He gives Lori a complete gyno examination, then pulls his putz out for her to swallow.

There's a lot to like about this scene, from Lori's ball-sucking ability to the way she easily takes this guy's cock deep in her ass.

But what we love most is the look of complete sexual abandon on her face while she's getting off. She basically looks like a dumb, blonde, horny bimbo while she's getting her mouth, pussy and asshole stuffed. Now, we know she isn't. But in this scene, she's a living, walking fuck toy. And she's proud of it.

As she should be. Because she's in one of the 10 greatest scenes ever in the world's greatest big-tit hardcore series. She's ready to go down in history. And everywhere else.



SCORE XTRA #10: LORI PLEASURES
IS AN ASS-FUCKED SEX-BOT.

Crystal GUNNS

Planetary Objects

**HER SLIM 'N'
STACKED BODY
IS OUT OF
THIS WORLD!**

If aliens ever invade from outer space, this is what we want them to look like: Slim, super-stacked and sexy with inviting smiles. "Take me to your leader," the brunette with the F-cup boobs might say as she steps out of her flying saucer, and we'll pop ol' woody right out of our pants and say, "Step right this way. He'd love to spend some time with you." We have a feeling that an alien version of Crystal Gunns would cause as much commotion when she arrived on Earth as the human version of Crystal Gunns caused when she roared onto the big-tit scene in 2002. Captivated by her personality and classic body, *SCORE* readers voted her Newcomer of the Year. "Dynamic body, a beautiful face and a smile to go with them," wrote one reader. "An amazing rack, and about that smile..." said another reader. 'Cause there's this thing with Crystal. The boobs get ya. The smile keeps ya.





Chances are Crystal will never do boy-girl XXX. She probably won't do girl-girl, either, although we're dying to see her and bosom buddy Cindy Cupps go tit-to-tit and pussy-to-pussy (they did a side-by-side comparison spread in the August '03 *SCORE*). But she toys with dildos at eBoobStore.com and *Busty Dildo Lovers #2* (available on page 92), and her recent posing has become more provocative. "To be honest, I wouldn't feel comfortable doing boy-girl," she said. "I wasn't even sure about the toys at first. But I'm starting to enjoy the camera."





Crystal, who's half-Italian, half-Puerto Rican, was born in New York City and is truly the girl-next-door. She loves horseback riding. She enjoys quiet nights at home watching TV (*The Sopranos* is her favorite show), and her type of guy doesn't spend his time at the gym or staring at himself in the mirror. "I've never dated a man who was concerned about how big his muscles were," she said. "I love to cook, and I don't want a man who's going to be picky. I want a man who's going to eat every last crumb. And then I want him to pay attention to me." What man wouldn't pay attention to Crystal? She's out of this universe!





RAW DATA

CRYSTAL GUNNS

HEIGHT: 5'4" **WEIGHT:** 130 lbs. **MEASUREMENTS:** 42-26-34
BRA SIZE: 36F **SCORE APPEARANCES:** Aug. '04, Jan. '04,
May '03, Aug. '02, March '02, Dec. '02 **VIDEOS:** *Busty Dildo Lovers*
#5 (available on page 92); *BDL #2* (available at eBoobStore.com)



IN THIS ISSUE
**40 STACKED
SUPERSTARS**

BUXOTICA



NEVER-BEFORE-SEEN PICS!



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BUXXXOTIKA

**Big-Tit
Hot Shots!**

*The horniest,
bustiest babes
in the universe!*

Minka



There's nothing like watching a big-titted babe getting fucked...other than actually fucking a big-titted babe. On these pages, we've compiled some of the hottest big-tit XXX pics ever. Here's Brandy Dean downing dick in the video *SCORE Xtra #6*. On the facing page, Elizabeth Starr wraps her tits around man-meat in the October '00 *SCORE*. Misty Knights displays her tit-fucking skills in an outtake from an upcoming video. And Plenty UpTopp downs dick in *SCORE Xtra #4*.



Misty Knights



Elizabeth Starr



Plenty UpTopp





Nikki Diamond

There's a popular misconception that big-titted babes are hornier than their lesser-breasted sisters. But looking at these pics, we're wondering if that's really a misconception. After all, look at how excited Christine Allure (April '03 SCORE) seems to be about sitting on a hard-on. Isn't it wonderful how Brittany O'Neill (SCORE Xtra #10) and Julia Miles (*Ultimate Julia Miles*) are looking into the camera while their pussies are getting filled with bones? And doesn't Nikki Diamond (SCORE Xtra #9) seem to be thinking, *Piledrive-fuck me until I pass out!*

Lovette (March '03 SCORE) looks right with cum dripping from her chin. Sara Jay fucked in her SCORE debut in Oct. '02. Ain't it wonderful how Vanessa Blue's tits squish against the table as she takes it deep in her ass in a scene from *Black & Stacked Xtra #3*? And turn the page to see Ava Divine (Dec. '03 SCORE) getting her ass filled. You can get all these videos at eBoobStore.com. Get the back issues on page 20 of the main mag.

Lovette





Ava Divine
BUXXOTICA





Catia Lopez





THIS LATINA FUCKS TO LIVE!

And that's the documented truth. You see, a few years ago, Latia was involved in a near-fatal car accident. She was taken to the hospital and placed in intensive care. And, yet, a month later, she was back in front of the camera. Fucking. Sucking.

There's a lot to love about this Spanish sexpot. She talks dirty. She can't get enough dick. And she has one of the pinkest pussies in the world. Her sexual fantasy? "I'd like to have sex with two guys, a girl and a midget at the same time. Don't ask me why. It just sounds kinky." Not to us. It sounds like Latia.







(RAW DATA) LATIA LOPEZ

BIRTHDAY: September 16, 1977 **HEIGHT:** 5'3" **WEIGHT:** 130 lbs. **MEASUREMENTS:** 40-28-36 **BRA SIZE:** 36DD
SCORE APPEARANCES: Oct. '03, Oct. '02, July '02 **VIDEO:** SCORE Xtra #9 (XXX-Rated, available on page 78 of main mag)





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